



## VENTURA XP II (TECNICA)

PASTRY - DELI - CHOCOLATE -  
GASTRONOMY

**GB** TECHNICAL HANDBOOK

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## DEAR CLIENT

To guarantee the safety of the operator, please ensure that all of the component devices of this display cabinet are in constant working order. The aim of this handbook is to illustrate how to use and maintain the display cabinet, the operator is therefore obliged to follow such guidelines and is responsible for adherence to such.

## 1 NORMS AND REGULATIONS

### 1.1 Guarantee norms:

The validity of the guarantee is certified by the tax document and by the label stuck to the card that is enclosed with the product, which contains the bar and alphanumeric codes. Such documentation will have to be stored by the client and referred to or exhibited in cases of intervention requests during the guarantee period.

Possible damage caused due to transport by third parties, incorrect installation and maintenance, negligence or neglect in use or tampering by third parties will not be covered by guarantee.

A written request will have to be sent to the Sales Management Division or to the local agent to obtain a technical intervention during the guarantee period.

According to its own unquestionable judgement **Clabo Group** will decide whether it is necessary to repair or replace the components or the entire piece of equipment.

**Clabo Group** will not accept any ulterior / different responsibility and this includes direct and / or indirect damages. Cases of replacement of the equipment will not lead to extension or renewal of the guarantee conditions.

### 1.2 Environmental notes:

#### - Packaging

Do not throw away of part of the display cabinet packaging but separate it according to the type of material in question (cardboard, wood, steel, polyester, etc...) and dispose of it according to the current laws in vigour in the country of use.

#### - End of service of display cabinet

When the display cabinet has reached the end of its life span:

- Remove the refrigerant from the refrigerator circuit of the display cabinet.
- Empty it of all of the oil it contains and remove all of the rubber parts (e.g. O-ring, rubber trimming).
- Send it off to be scrapped.

### 1.3 Identification:

When communicating with the manufacturer or the assistance centres always quote the **MATRICATION NUMBER** of the display cabinet, which is situated on the plate fixed to the rear (operator's side) of the counter (fig.1).

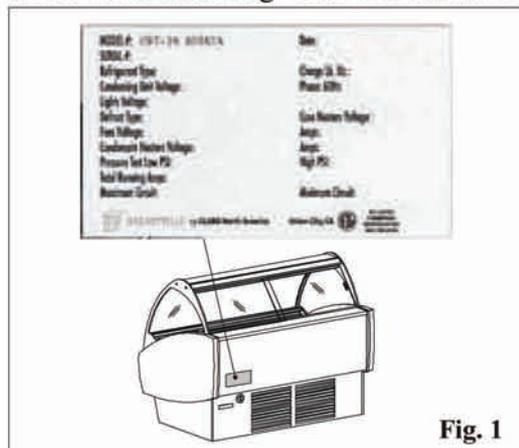


Fig. 1

## 2 INSTALLATION



This product must be installed by qualified personnel.

### 2.1 **Lifting and Movement:**

The product is to be lifted by a transport vehicle using transport pallets, in the following manner:

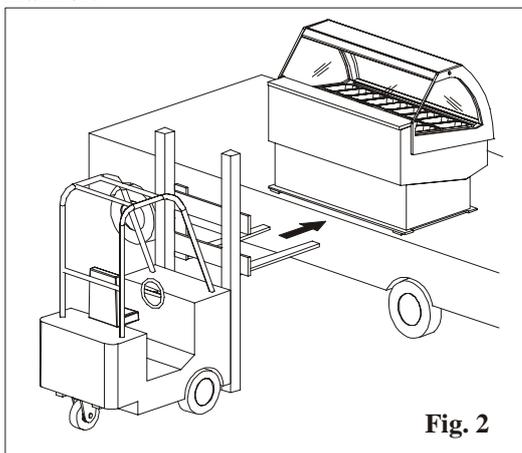


Fig. 2

- Position the forks at the level of the vehicle (e.g. lorry).
- Move forward with the transport pallet so as to insert the forks under the cabinet.
- Ensure that the cabinet is perfectly balanced on the forks before lifting it (fig.2).

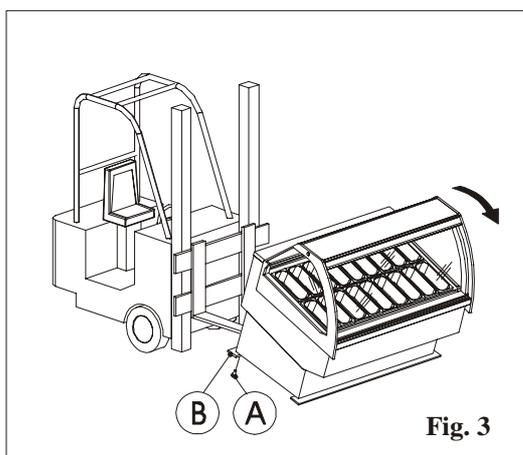


Fig. 3

- Position the cabinet on the ground.
- Lift the cabinet using the pallets as shown in figure 3.
- Unscrew the screws that anchor the lists to the base (fig.3 pos. A) and remove the base (fig.3 pos. B).

Proceed in the same way to remove the other base.

The cabinet must be moved manually when on the ground.

### 2.2 **Positioning:**

Please carry out the following operations to ensure correct positioning:

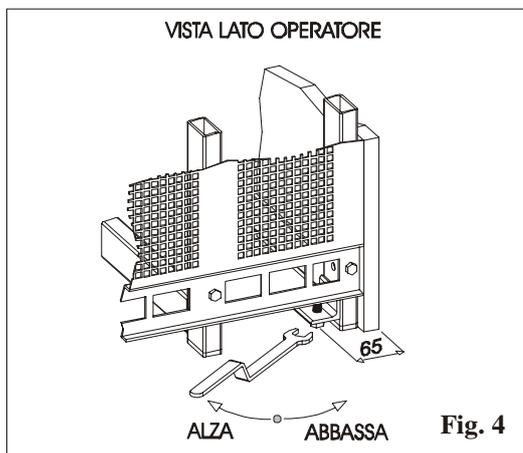


Fig. 4

- Position the cabinet in such a way as to leave sufficient space for use and maintenance in conditions of safety as foreseen by the UNIEN 292/2 norm point 6.2.1 and in paragraph 2.5
- Ensure the existence of a suitable earthing plant as foreseen by the European Norms.
- Once the cabinet is placed in the desired area, it must be put horizontally through the adjustable feet. (fig.4)

### 2.3 Environmental Specifications:

When positioning the display cabinet remember to consider that its correct operational activity is guaranteed in temperature conditions of  $< 30^{\circ}\text{C}$  and relative humidity of  $< 55\%$ .

Please also ensure that:

- There is sufficient air circulation around the cabinet but no strong currents;
- The cabinet is not near any sources of hot air;
- It is not exposed to direct sunlight;
- The grills for the passage of the cooling air for the condenser are not obstructed (fig. 5 pos. A);
- The air conditioning or heating in the environment where the cabinet is positioned is not focused directly on the cabinet.

It is essential to respect the aforementioned conditions in order to avoid malfunctions, which will not be covered by guarantee.

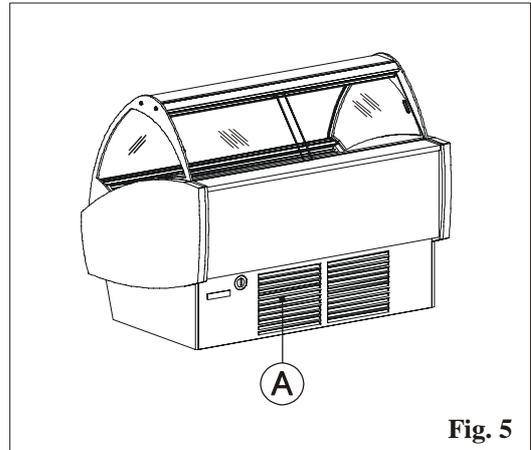


Fig. 5

### 2.4 Plumbing Connection:

Connect the inlet and outlet tubes to the water plant for water-cooled condenser type display cabinets only. The inlet tube may be recognised by its thermic insulation covering.

**WARNING! Please ensure that the taps are open that the water flows regularly (Fig. 6) before turning on the cabinet.**

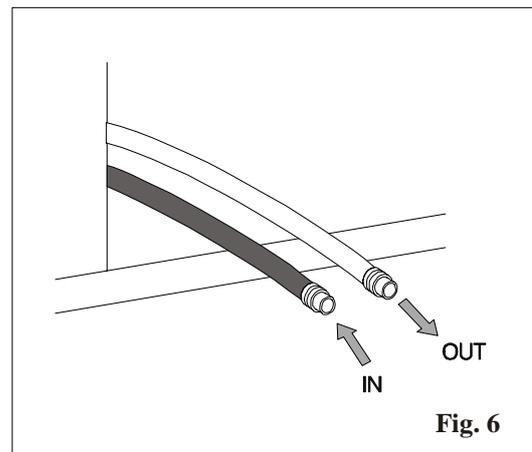


Fig. 6

## 2.5 Electrical Connection:

Please ensure that there is a suitable earthing plant before installation, as outlined by the current norms in the country of sale. Check that the network tension is compatible with the characteristics outlined on the plate situated on the operator's side of the display cabinet (see fig.1 pag. 3). Also check to ensure that the line to which the cabinet is connected is of the correct dimensions to support the load of the cabinet itself.

**WARNING! Fluctuations in tension greater than 10% of the nominal tension indicated on the plate may cause permanent damage to the compressor and to the other pieces of electro-mechanical equipment that will not be covered by guarantee.**

Respect any national regulations for electrical installations.

Position the general plant switch to OFF.

The display cabinet is supplied with a cable with three wires;

Yellow – Green = Earth

Blue = Neutral

Brown = Phase

**WARNING! Never cut or remove the aforementioned yellow-green cable for any reason.**

The three supply cables must be connected to the main network, which must be equipped with an efficient earthing network, in accordance with the national and local norms (where existent) for electrical installations and they must be suitable for the electrical absorption of the display cabinet. Please refer to the table in chapter 6 – Total Power Absorption column.

**WARNING! The electrical connection to the network must be carried out by means of the three wires included, the central plant to which the cabinet is connected must also have a switch with contact openings measuring at least 3mm and protected by fuses.**

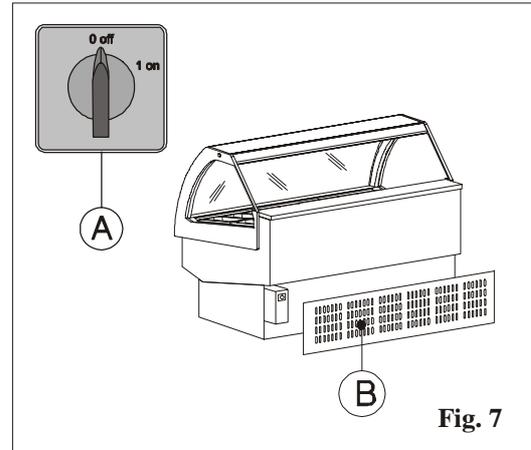
**WARNING! Apply an adequate anchoring method to the supply cable in the connection box, making reference to the table outlined below.**

NOMINAL CURRENT OF THE APPLIANCE [A]	NOMINAL SECTION [mm <sup>2</sup> ]	
	FLEXIBLE CABLES [mm <sup>2</sup> ]	CABLES FOR EARTHING [mm <sup>2</sup> ]
3	0,5 ÷ 0,75	1 ÷ 2,5
3 ÷ 6	0,75 ÷ 1	1 ÷ 2,5
6 ÷ 10	1 ÷ 1,5	1 ÷ 2,5
10 ÷ 16	1,5 ÷ 2,5	1,5 ÷ 4
16 ÷ 25	2,5 ÷ 4	2,5 ÷ 6
25 ÷ 32	4 ÷ 6	4 ÷ 10
32 ÷ 40	6 ÷ 10	6 ÷ 16
40 ÷ 63	10 ÷ 16	10 ÷ 25

### 3 FUNCTIONING

#### 3.1 Start-up:

- 1) Operate the central electrical equipment's main switch.
- 2) Operate the showcase's main switch behind the back protection board. Remove the fixing screws from the back board, as shown in picture 7 position B, and set the main switch on the "1" position (picture 7 position A) by activating the showcase's electrical power supply.



#### 3.2 Command Console:

The refrigerating plant of the display cabinet is controlled by means of an electronic console. The electronic console consists of:

- 1) a command console
- 2) a display

#### 3.3 Keyboard



T640: tastiera orizzontale a 8 tasti (185x38mm).

-  To visualise or change the set point. When programming this button is used to select a parameter or to confirm a value.
-  This button is used during programming for going through the parameter codes or for increasing their value.
-  This button is used during programming for going through the parameter codes or decreasing their value.
-  Keep this button pressed for 3 seconds to start the manual defrosting cycle.
-  Use this button to turn the display cabinet lights on and off.
-  Turn the instrument on and off.

### 3.4 The meaning of the leds

There are a series of luminous points on the display, the meaning of which you will find in the table below:

LED	MODE	Function
	ON	Compressor on
	FLASHING	Programming phase (flashing with LED  )
	ON	Ventilator and evaporator active
	FLASHING	Programming phase (flashing with LED  )
	ON	Defrosting active
	FLASHING	Dripping time underway
	ON	Keyboard in "ALL" mode
	FLASHING	Keyboard in RVD mode (remote control)
	ON	ALARM SIGNAL - In the "Pr2" programme it indicates that the parameter is also present in "Pr1"

### 3.5 How to visualise and change the set point



1. Press the SET key and release it to see the set point: you will visualise the set point immediately.
2. To change the set point press the SET key and keep it pressed for 3 seconds: the led will flash  ;
3. To change the value activate  and .
4. To memorise the new set point, press the SET key or wait 15 seconds to exit the programming feature.

### 3.6 How to set up a manual defrosting cycle



1. Press the DEF key and keep it pressed for more than 2 seconds.

### 3.7 The ON/OFF Function



By pressing the **ON/OFF** key the instrument will show "OFF". In this configuration the loads of all of the regulations will be deactivated. To turn the instrument back ON press the **ON/OFF** key again. The OFF condition allows for the exclusion of the instrument from monitoring without generating any type of alarm.

N.B. The LIGHT key remains active in the OFF position.

### 3.8 Local Alarms

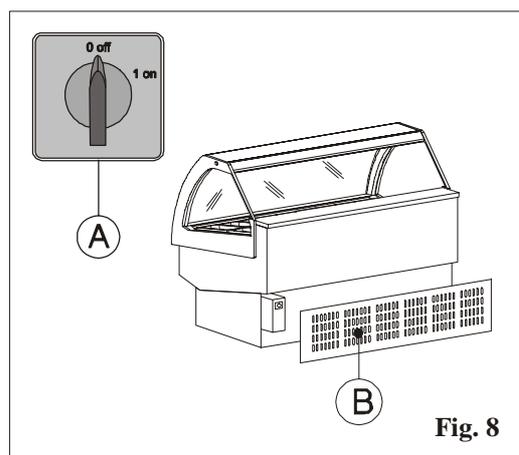
MESSAGE	CAUSE	STATE OF OUTPUTS
“ P1 ”	Thermostat probe failure	Output according to “ Con “ and “ COF “ parameters
“ HA “	High temperature alarm	Unchanged
“ LA “	Low temperature alarm	Unchanged
“ EE ”	Memory anomaly	
“ EAL “	Digital input alarm	Unchanged
“ BAL ”	Blockage alarm from digital input	Regulation outputs deactivated
“ rtc “	Clock alarm	Unchanged

### 3.9 Automatic defrosting

The display cabinet is complete with an automatic “pause” defrosting system that allows for rapid elimination of ice formations on the evaporator fins. The automatic defrosting process is set in the standard configuration every 8 hours.

### 3.10 Stopping the Machine:

To stop the machine completely, activate the switch (A) that is situated behind the back protection panel. By removing fixing screws of the back motor panel (as shown in picture 8 pos. B) it is possible to turn the main switch to “0” position (see picture 8 pos. A), thus disconnecting power supply to cabinet.



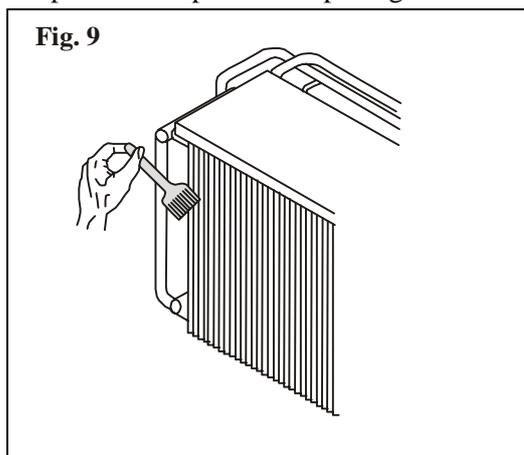
## 4 MAINTENANCE

### 4.1 Preliminary Operations:

Before carrying out any preliminary maintenance or cleaning operations you must disconnect the electricity supply by turning off the general plant switch in the room where the display cabinet is situated.

### 4.2 Cleaning the condenser:

Deposits of dirt and dust in general on the fins of the (air) condenser reduce the efficiency of the plant to the point of impeding its functioning and causing damage to the compressor. It is



therefore absolutely necessary to clean the condenser on a periodical basis (every 20-30 days) as outlined below:

- Disconnect the electricity supply;
- Remove the metallic grill at the back;
- Remove all dust and dirt present on the fins of the condenser using a brush or a vacuum cleaner (fig. 9).
- Do not use rigid or metallic objects to clean the condenser as such objects could damage it.

### 4.3 Periodical defrosting:

To ensure that the display cabinet functions in an optimal manner we recommend that you carry out a prolonged defrosting cycle once a week, arresting the display cabinet completely for at least 12 hours, deactivating the electrical switch (A) situated on the rear protection panel of the display cabinet Fig. 8.

### 4.4 General Cleaning:

- **Stainless steel surfaces:** Clean with a sponge or a damp cloth using water and a neutral detergent, rinse and dry off with a soft cloth.
- **Wooden surfaces:** Clean with a sponge or a damp cloth using water and a neutral detergent, rinse and dry off with a soft cloth.
- **Glass surfaces:** Clean with a sponge or a damp cloth using water and a neutral detergent, rinse and dry off with a soft cloth.

## 5 PRACTICAL TROUBLESHOOTING GUIDE

### 1) The temperature of the display area is not low enough

LIKELY CAUSE	LIKELY REMEDY
Condenser obstructed by dust or other matter.	Clean the condenser as indicated in point 4.2 Remove everything that prevents a regular airflow to the condenser.
The ventilators are not working and / or their blades are damaged.	Request the intervention of the assistance service for the replacement of the same.
The display cabinet is exposed to air currents or direct sunlight	The display cabinet will not function correctly in these conditions; Remove the display cabinet from the air currents and / or direct sunlight
The thermostat is not working properly. With a perfectly functional refrigerating plant, the thermostat maintains a higher temperature in the air than that set.	Call the technical assistance service.
The refrigerated airflow (the “sheet of air”) on the ice-cream is irregular.	Check the air circuit (ventilator area, area beneath the evaporator) and remove any obstacles to the circulation of cold air.
Lack of water	Check if there is a water flow, if there is, call the technician for possible water valve rupture, pressostat problems or other causes.

### 2) The defrosting water does not drain off properly (that is, the water obtained from the melting of ice during the automatic or manual defrosting phases).

LIKELY CAUSE	LIKELY REMEDY
The defrosting water drainage tube that goes from the cold tub to the tub in which such water is channelled (for evaporation) is blocked.	Open up the drainage tube
The display cabinet is positioned on the ground in such a way that the drainage water is not directed towards the outlet hole.	Ensure that the display cabinet is level on the ground as outlined in point 2.2. It must be completely level.

### 3) The compressor never stops or it works for very long periods of time.

LIKELY CAUSE	LIKELY REMEDY
The room temperature is very high (e.g. above +32°C).	If it is not possible to lower the room temperature (e.g. by means of air conditioning) the compressor will work almost constantly.
The air condenser is blocked	Clean the condenser as outlined in point 4.2
The thermostat is set too low.	Regulate the thermostat to a higher temperature as indicated in point 3.5
The ventilators are off.	Call the assistance service to individualise the cause and replace them if necessary.

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**4) The display cabinet does not work**

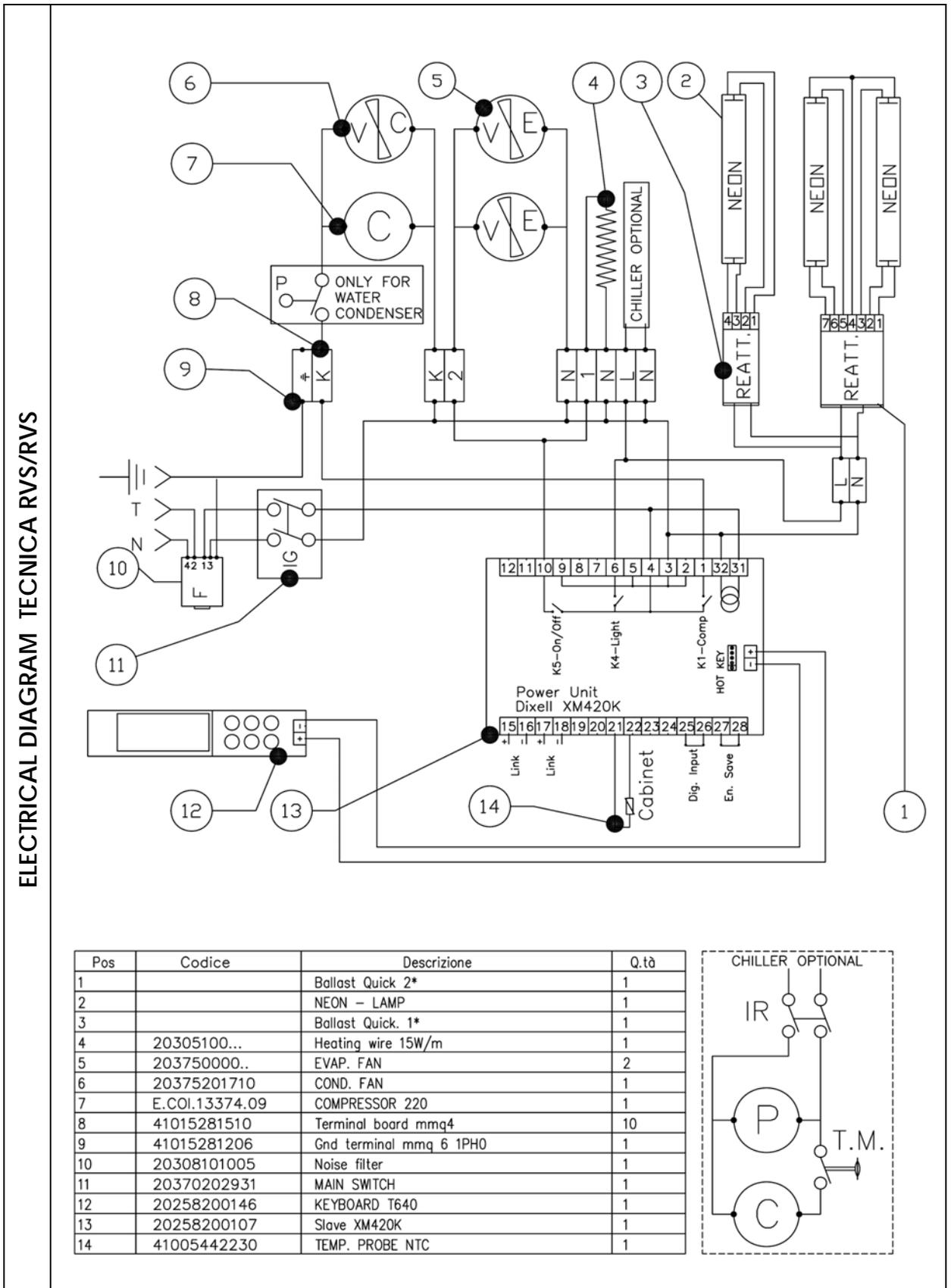
LIKELY CAUSE	LIKELY REMEDY
The cabinet is not plugged in.	Plug it in (see point 2.5)
The trip switch has gone off.	Reinsert the trip switch.
The general switch of the display cabinet is off.	Turn on the general switch of the display cabinet (see point 3.1)

**5) The light is not working**

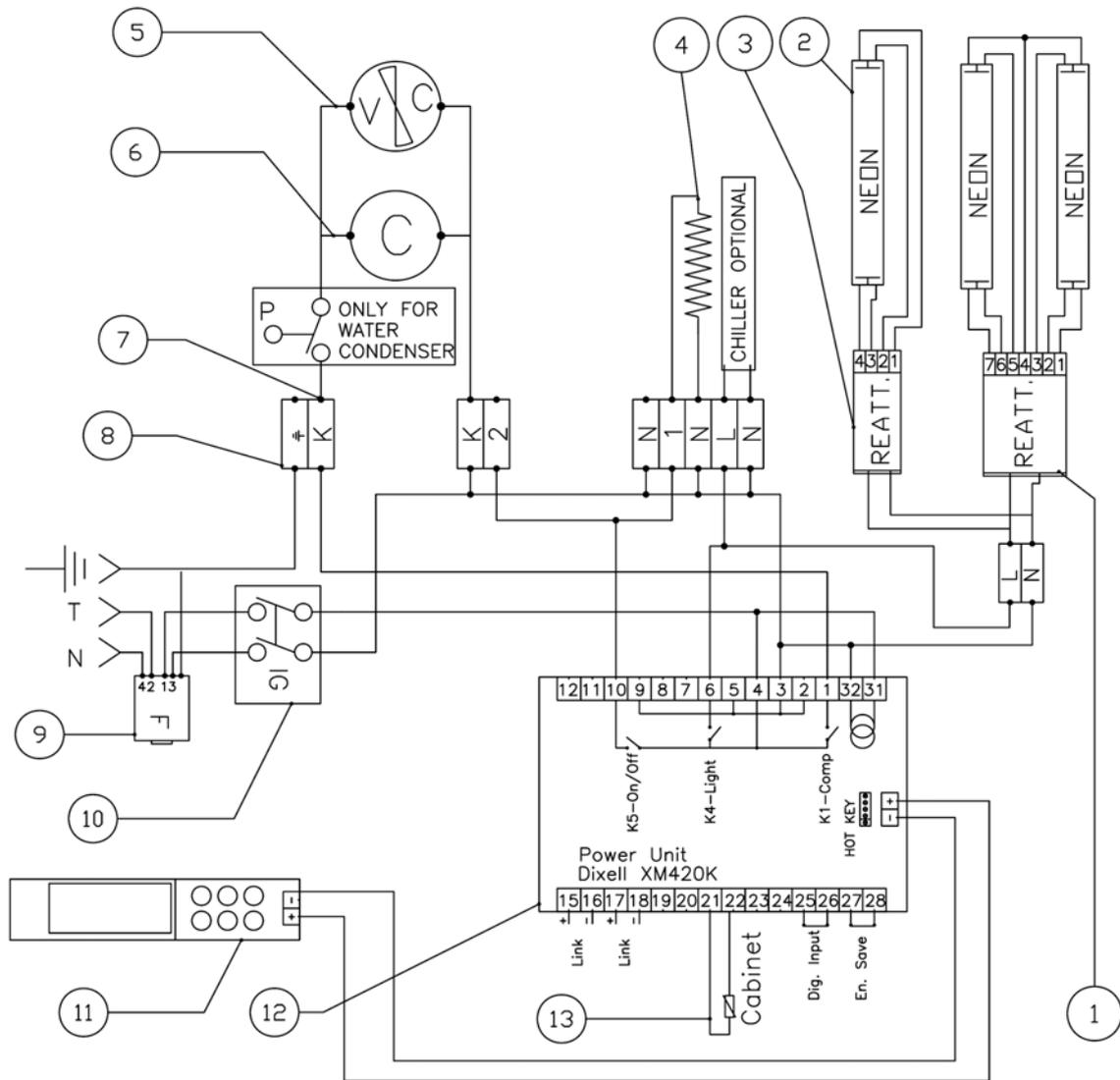
LIKELY CAUSE	LIKELY REMEDY
The light switch is not turned on.	Turn on the light switch
The fluorescent light bulb is not inserted properly.	Insert the light bulb properly.
The light bulb is blown.	Replace the light bulb
The “starter” is blown.	Replace the “starter”

## 6 ELECTRICAL DIAGRAMS

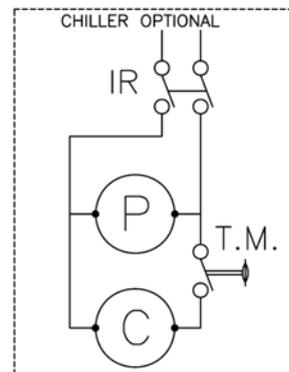
The following electrical diagrams will have to be used by qualified personnel on the basis of the current regulations in vigour in the country of sale.



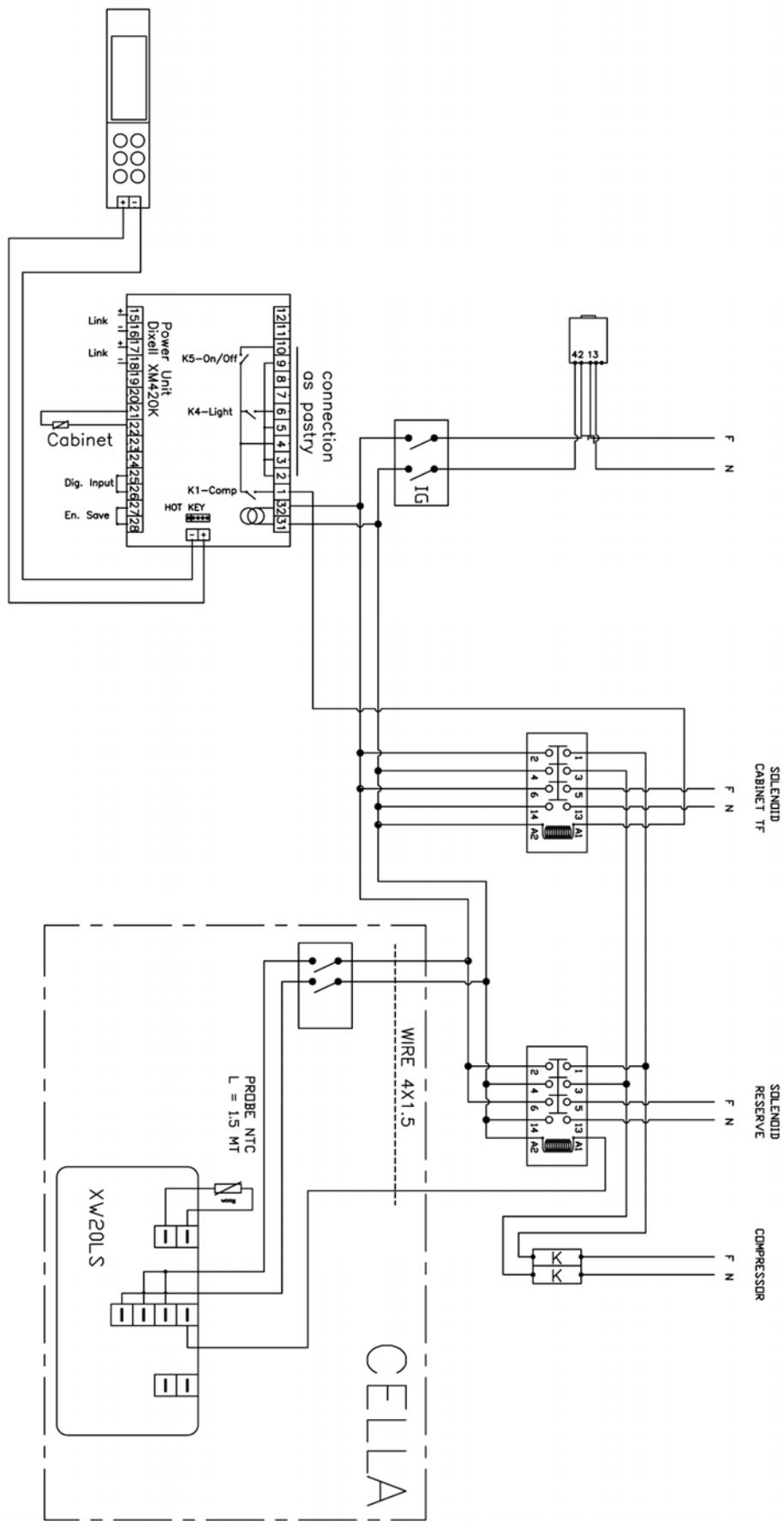
ELECTRICAL DIAGRAM TECNICA RSS



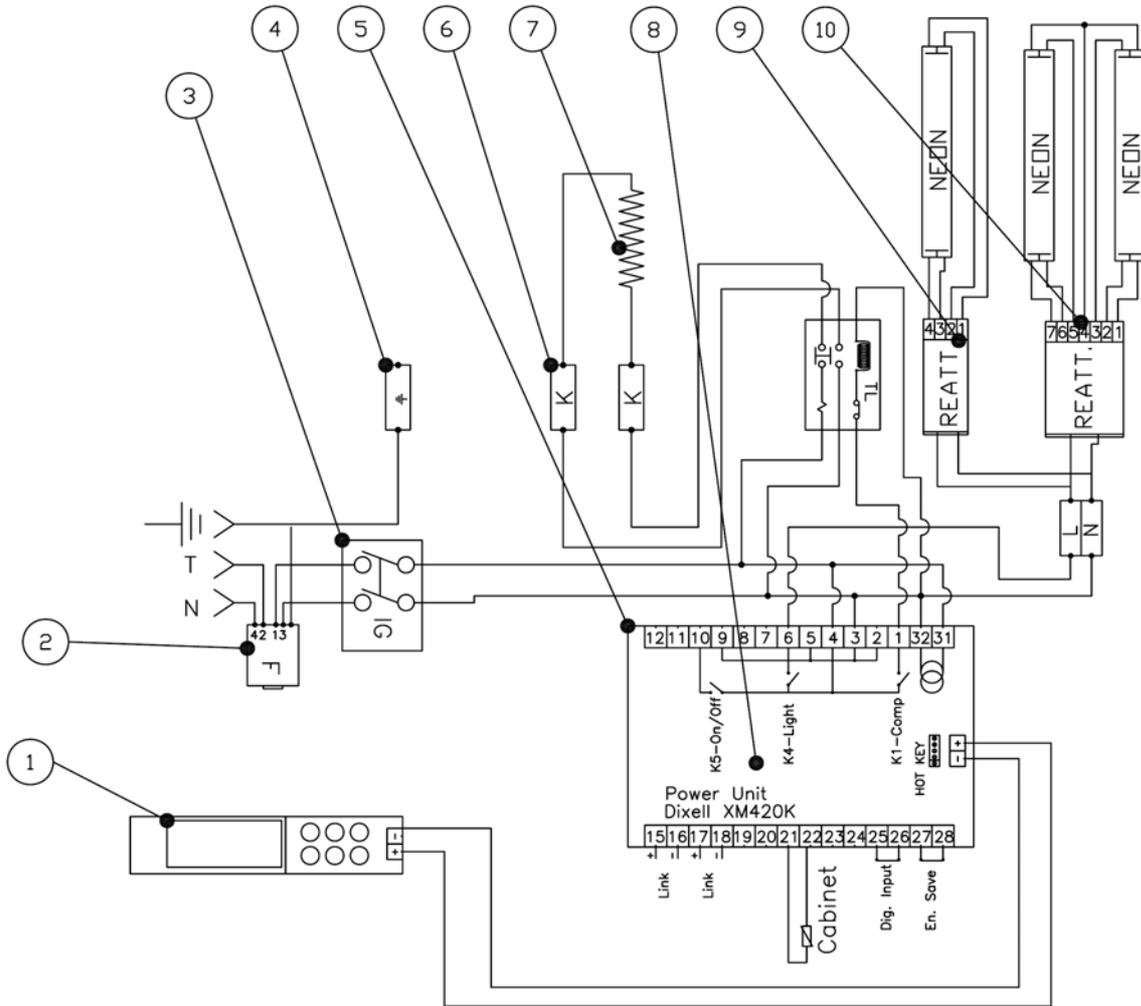
Pos.	Code	Description	Q.ty
1		Ballast Quicktronic 2*	A
2		Neon - Lamp	B
3		Ballast Quicktronic 1*	A
4	20305100...	Heating wire 15W/m	1
5	20375201710	Condenser Fan	1
6	E.COI.13374.09	Compressor 220	1
7	41015281510	Terminal board mmq4	10
8	41015281206	Gnd terminal mmq 6 1PH0	1
9	20308101005	Noise filter	1
10	20370202927	Switch A48x48	1
11	20258200146	Keyboard T640	1
12	20258200107	Slave XM420K	1
13	41005442230	Temperature probe NTC	1



ELECTRICAL DIAGRAM TECNICA TFR

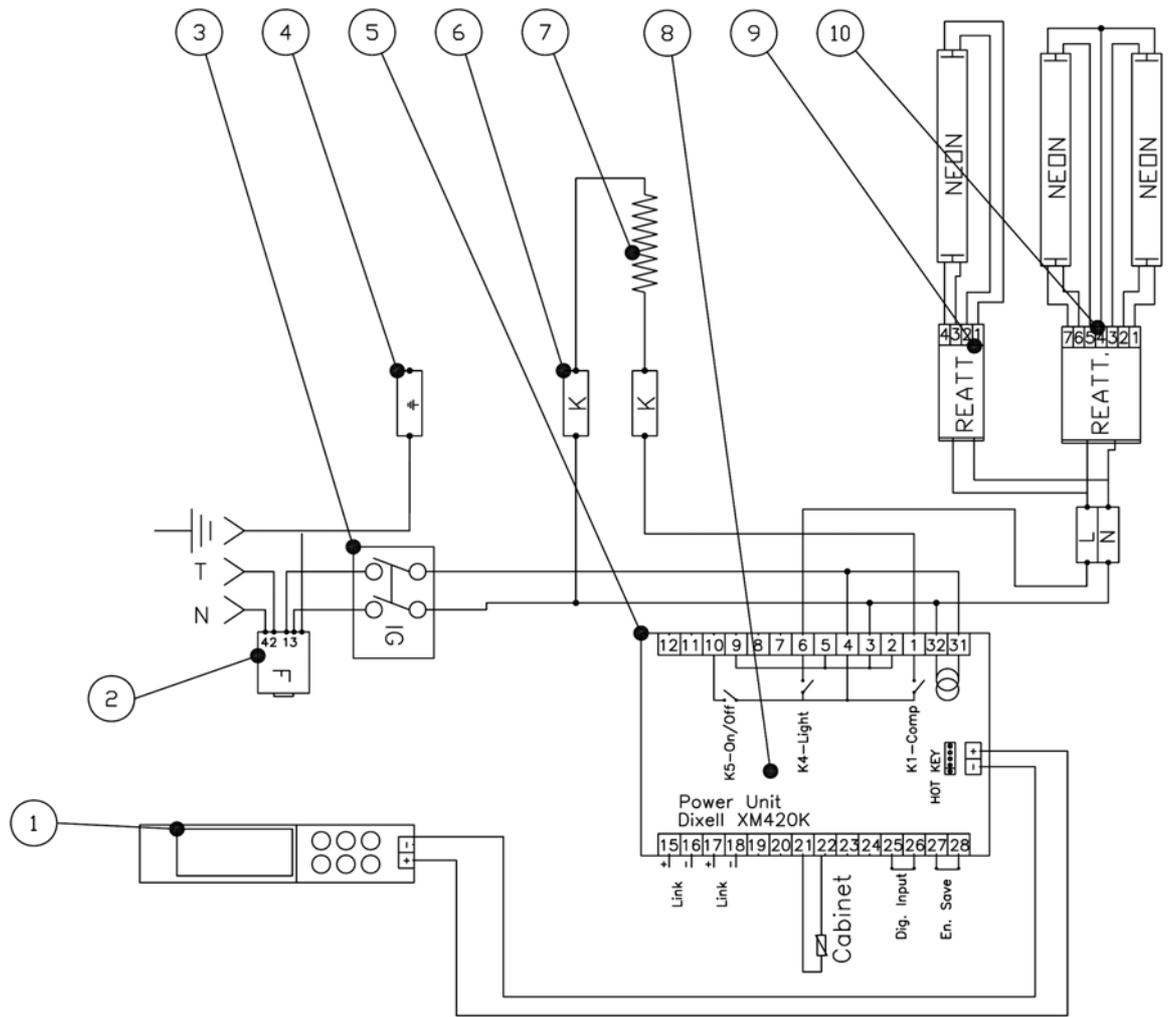


ELECTRICAL DIAGRAM TECNICA TCBM



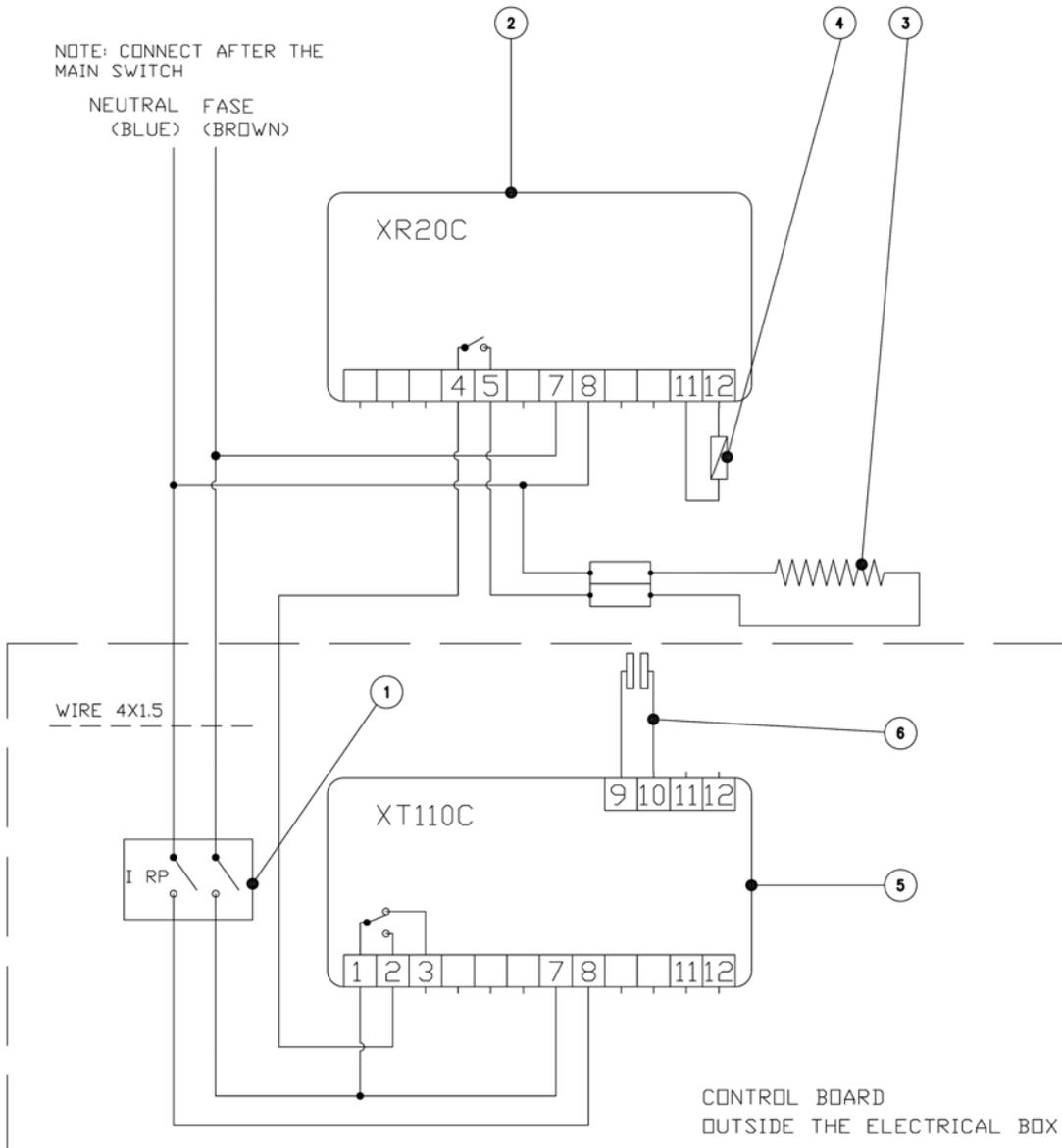
Pos.	Code	Description	Q.ty
1	20258200146	Keyboard T640	1
2	20308101005	Noise filter	1
3	20370202927	Switch A48x48	1
4	41015281206	Gnd terminal mmq 6 1PH0	1
5	20258200107	Slave XM420K	1
6	41015281510	Terminal board mmq4	10
7		Heating wire	1
8	41005442230	Temperature probe NTC	1
9		Ballast Quicktronic 1*	A
10		Ballast Quicktronic 2*	A

ELECTRICAL DIAGRAM TECNICA TCS



Pos.	Code	Description	Q.ty
1	20258200146	Keyboard T640	1
2	20308101005	Noise filter	1
3	20370202927	Switch A48x48	1
4	41015281206	Gnd terminal mmq 6 1PH0	1
5	20258200107	Slave XM420K	1
6	41015281510	Terminal board mmq4	10
7		Heating wire	1
8	41005442230	Temperature probe NTC	1
9		Ballast Quicktronic 1*	A
10		Ballast Quicktronic 2*	A

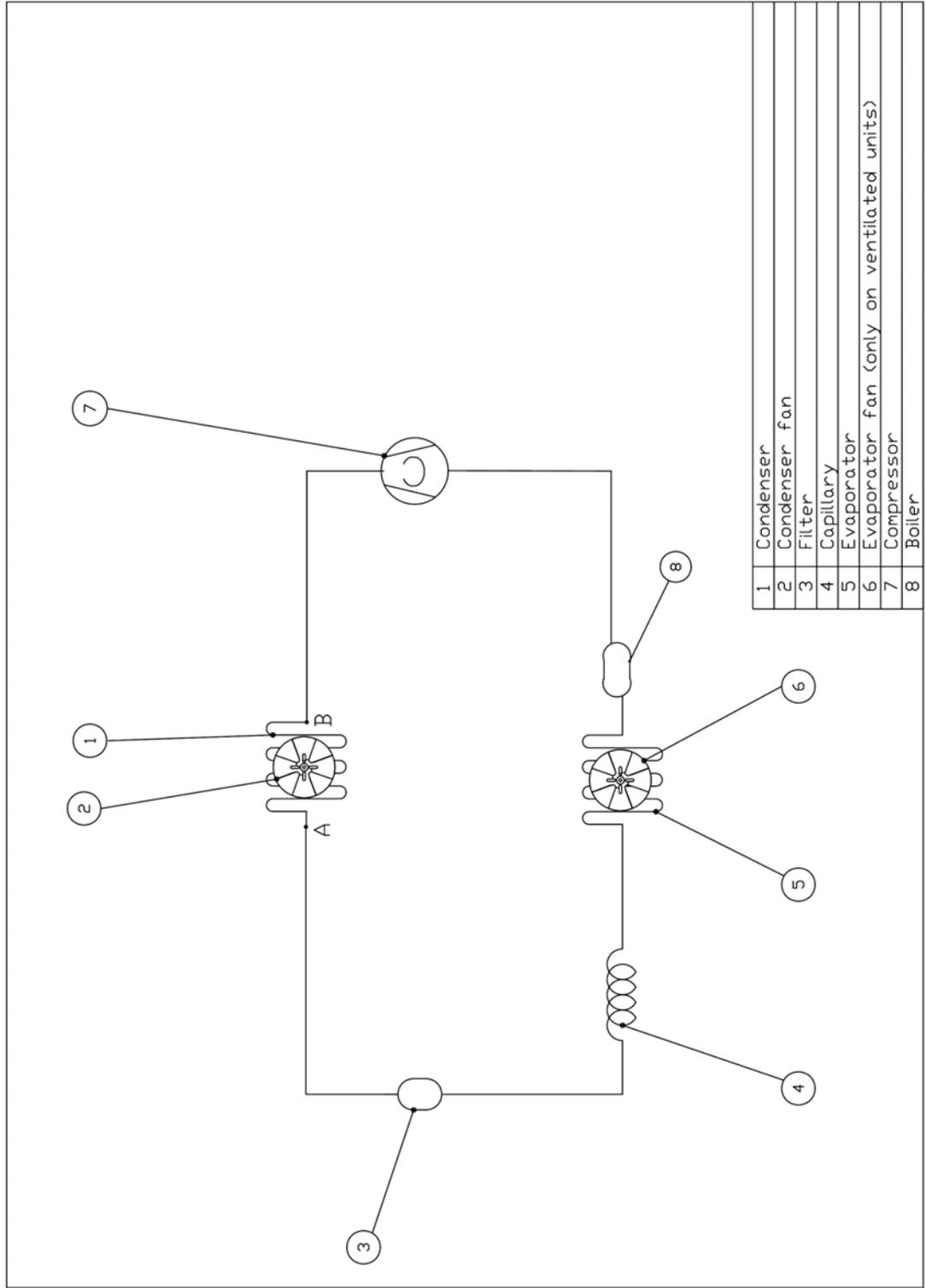
ELECTRICAL DIAGRAM TECNICA PRA



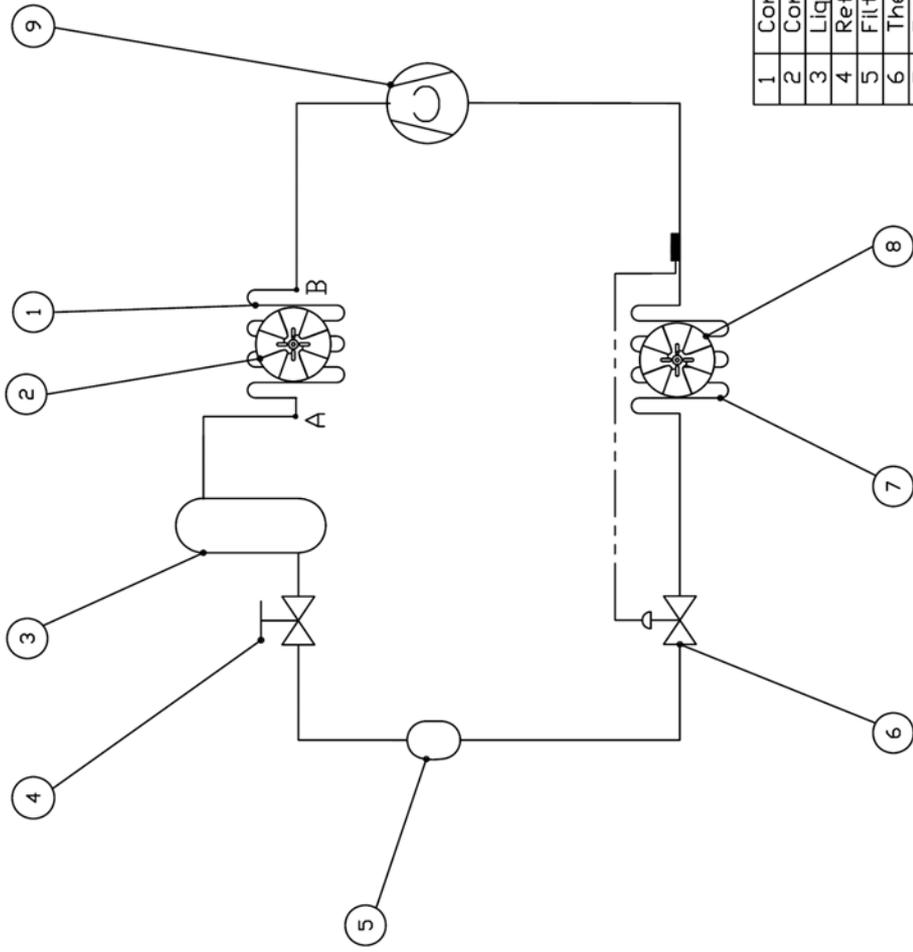
Pos.	Codice	Descrizione	Q.tà
1	20310103117	SWITCH 22X30	1
2	20258200109	TEMP. CONTROL XR20C	1
3	203451510..	HEATING WIRE	1
4		TEMPERATURE PROBE	1
5	20258200121	HUMIDITY CONTROL XT110C	1
6	41005441055	HUMIDITY PROBE	1

7 REFRIGERATOR PLANT DIAGRAM

REFRIGERATOR PLANT DIAGRAM TECNICA (CAPILLARY)



# REFRIGERATOR PLANT DIAGRAM TECNICA (VALVE)



1	Condenser
2	Condenser fan
3	Liquid tank
4	Refrigerant ball valve
5	Filter
6	Thermostatic valve
7	Evaporator
8	Evaporator fan (only for ventilated cabinet)
9	Compressor